

## LAMINATION FILMS



### TECHNICAL SUPPORT

We pride ourselves in providing high quality services and technical support to all customers.

#### CONTACT INFORMATION

For more information on any of our products or services, please contact us at:

Golden Eagle Extrusions, Inc. 1762 State Route 131 Milford, Ohio 45150 P - 800.634.3355 F - 513.248.8300

www.goldeneagleextrusions.com info@goldeneagleextrusions.com

# *NP-27*

## **STANDARD THICKNESS - 2.7 MIL**

**NP-27** is a medium to high-barrier film with good strength characteristics as well as high heat and puncture resistance.

### **Key Features**

- Excellent moisture and oxygen barrier
- Good puncture resistance
- Strong, durable film
- Maintains package integrity

| PROPERTIES          | UNIT               | TESTING<br>METHOD                        | TYPICAL VALUES |
|---------------------|--------------------|--|----------------|
|                     |                    |  |                |
| MECHANICAL          |                    |  |                |
| Tensile Strength    |                    |  |                |
| MD                  | lb/in <sup>2</sup> | ASTM D882                                | 11,800         |
| TD                  |                    |  | 11,300         |
| Elongation          |                    |  |                |
| MD                  | %                  | ASTM D882                                | 160            |
| TD                  |                    |  | 160            |
| PHYSICAL            |                    |  |                |
| Yield               | in²/lb             |  | 10,700         |
| COF Sealant side    |                    |  | 0.20 - 0.35    |
| Heat resistant side |                    | ASTM D1894                               | >.35           |
|                     |                    |  |                |
| Haze                | %                  | ASTM D1003                               | 10             |
|                     |                    |  |                |
| BARRIER             |                    |  |                |
|                     | g/100 in²/day      | ASTM F1249                               | 0.4            |
| MVTR                | g/100 in /day      | 38°C, 100%RH                             | 0.4            |
|                     |                    | ASTM D3985                               |                |
| OTR                 | cc/100 in²/day     | 23°C, 0%RH                               | 3.6            |
| THERMAL             |                    | , •, •, •, •, •, •, •, •, •, •, •, •, •, |                |
|                     |                    |  |                |
| Vicat Softening     | F                  | ASTM D1525                               | 220°           |
| Temperature         |                    |  | -              |

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