

## LIDDING FILMS



### TECHNICAL SUPPORT

We pride ourselves in providing high quality services and technical support to all customers.

### **CONTACT INFORMATION**

For more information on any of our products or services, please contact us at:

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# FPL-180HC

#### STANDARD THICKNESS - 1.8 MIL

**FPL-180HC** is a high barrier, high clarity, peelable lidding film. This lidding film gives excellent seal-peel performance on APET, CPET, PVC, PP and PS containers.

### **Key Features**

- High oxygen barrier
- Suitable for microwave heating
- Suitable for food contact
- Great as lidding material for fresh or frozen foods
- Max sealing temperature: 338 347° F

| PROPERTIES                           | UNIT                        | TESTING<br>METHOD          | TYPICAL VALUES   |
|--------------------------------------|-----------------------------|----------------------------|------------------|
| MECHANICAL                           |                             |                            |                  |
| Tensile Strength  MD  TD             | lb/in <sup>2</sup>          | ASTM D882                  | 10,000<br>10,500 |
| Elongation<br>MD<br>TD               | %                           | ASTM D882                  | 125<br>115       |
| PHYSICAL<br>Yield                    | in²/lb                      |                            | 13,800           |
| COF Sealant side Heat resistant side | 111710                      | ASTM D1894                 | <.40<br>0.5      |
| Haze                                 | %                           | ASTM D1003                 | 4-6              |
| BARRIER                              |                             |                            |                  |
| MVTR                                 | g/100 in <sup>2</sup> /day  | ASTM F1249<br>38°C, 100%RH | 0.3              |
| OTR                                  | cc/100 in <sup>2</sup> /day | ASTM D3985<br>23°C, 0%RH   | 0.6              |
| THERMAL                              |                             |                            |                  |
| Recommended Sealing<br>Temperature   | F                           |                            | 284-320°         |

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